AMTECH
TECHNOCAST PVT. LTD.

Material - ASTM A608 Grade HW 50

Standard Specification for Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A608 Grade HW 50 Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition		
Carbon	C %	0.400 - 0.600
Silicon	Si %	0.500 - 2.000
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	10.000 - 14.000
Molybdenum	Mo %	0.050 max.
Nickel	Ni %	58.000 - 62.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As - Cast

Mechanical Properties	
Tensile Strength in Mpa	415 min.
Yield Strength in Mpa	-
Elongation in %	-
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
N08001	UNS	USA	Casting
G X 55 NiCr 60-12	UNI	Italy	Casting
N08006	UNS	USA	Casting
A297 Grade HW	ASTM	USA	Casting
-	-	-	-
-	-	-	-
-	-	-	-

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at +91 9879817994, or email us at manish@amtechtechnocast.com